



CONFORMITY CERTIFICATE			
Ground Granulated Blastfurnace Slag Produced at		Aboño	Works
Sample Period		January 2020	
Certificate of Conformity of GGBS to EN 15167-1:2006		Certificate of Conformity of Combinations of GGBS and CEM I Portland Cement to Annex A of BS 8500-2:2015	
<p>Spot samples of GGBS were taken and tested to determine conformity to the autocontrol requirements of EN 15167-1:2006 "Ground granulated blastfurnace slag for use in concrete, mortar and grout" following the methods given in that standard. The values reported are mean values for the monthly production period.</p>		Portland Cement Source:	
Aboño GGBS Only		Cauldon	
<p>For combinations of GGBS supplied from the above works with the above CEM I Portland cement the permitted proportions conforming to the requirements given in annex A of BS 8500-2:2015 are:</p>			
Results	Product	EN Limit	
Fineness m ² /kg	499	min. 275	
Magnesium Oxide MgO %	8	max. 18	
Sulfate SO ₃ %	0.1	max. 2.5	
Sulfide S ²⁻ %	0.6	max. 2.0	
Chloride Content Cl ⁻ %	0.03	max. 0.10	
Moisture Content %	0.0	max. 1.0	
Corrected Loss on Ignition %	1.2	max. 3.0	
Aluminium Oxide Al ₂ O ₃ %	11.4	to 1 d.p.	
<p>Note: If the value of Al₂O₃ is ≥ 14.5% the '+SR' restriction will be exceeded if the C₃A of the CEM I is >10%.</p>			
<i>Alkalis as Na₂O equ. (acid soluble)</i>			
Guaranteed Alkali limit %	≤ 1.0		
Certified Average Alkali (Last 25) %	0.57		
Declared Mean : Mean last 25 + (SD last 25 x 1.64) %	0.58		
COMBINATION OF 50% LABORATORY STOCK CEM I PORTLAND CEMENT AND 50% GGBS			
Initial Setting Time min	215	not > than 2 x PC	
Activity Index %	7 days	62	min. 45
	28 days	94	min. 70
LABORATORY STOCK CEM I PORTLAND CEMENT ONLY			
<p>The stock CEM I Portland cement used in these tests was supplied by CEMENTOS TUDELA VEGUIN, S.A and the following results were obtained from that sample</p>			
Initial Setting Time min	180		
Compressive Strength N/mm ²	7 days	48.8	
	28 days	55.7	
<p>The GGBS contained no additional materials other than those permitted. The above results and other tests demonstrate the conformity of the material sold during the month to the requirements of EN 15167-1:2006.</p>			
<p>LKAB Minerals Ltd are acting as a dispatching centre in the distribution of the above GGBS and further details and certification are available on request</p>			
		Strength Class	Not Less Than**
		52.5L	6
		42.5L	6
		32.5L	54
		Not More Than**	31
		72	80
		80	80
		Conformity Evaluation Period (if less than 6 months)	N/A
		month(s)	month(s)
		Combination Designation (Table 1 BS 8500-2:2015)	
		CIIA-S	6
		CII B-S	21
		CIIIA	36
		CII B	66
		** % GGBS	
<p>Results of tests in accordance with BS EN 196-1 for 50% GGBS in combination with 50% CEM I Portland cement shown above</p>			
		Age	7 Days
		28 Days	28 Days
		Compressive Strength N/mm ²	30.0
		51.1	51.1
<p>The samples of LKAB Minerals GGBS and the CEM I Portland cement were bulk average monthly samples for the works specified</p>			
0099/CPR/B34/0001			

Signed:

L Bontoft - Technical Manager GGBS