



CONFORMITY CERTIFICATE																																											
Ground Granulated Blastfurnace Slag Produced at			Aboño																																								
Sample Period			June 2020																																								
Works																																											
<b>Certificate of Conformity of GGBS to EN 15167-1:2006</b>			<b>Certificate of Conformity of Combinations of GGBS and CEM I Portland Cement to Annex A of BS 8500-2:2015</b>																																								
Spot samples of GGBS were taken and tested to determine conformity to the autocontrol requirements of EN 15167-1:2006 "Ground granulated blastfurnace slag for use in concrete, mortar and grout" following the methods given in that standard. The values reported are mean values for the monthly production period.			<b>Portland Cement Source:</b>																																								
<b>Aboño GGBS Only</b>			<b>Padeswood</b>																																								
For combinations of GGBS supplied from the above works with the above CEM I Portland cement the permitted proportions conforming to the requirements given in annex A of BS 8500-2:2015 are:																																											
<table border="1"> <thead> <tr> <th>Results</th> <th>Product</th> <th>EN Limit</th> </tr> </thead> <tbody> <tr> <td>Fineness m<sup>2</sup>/kg</td> <td>509</td> <td>min. 275</td> </tr> <tr> <td>Magnesium Oxide MgO %</td> <td>8</td> <td>max. 18</td> </tr> <tr> <td>Sulfate SO<sub>3</sub> %</td> <td>0.1</td> <td>max. 2.5</td> </tr> <tr> <td>Sulfide S<sup>2-</sup> %</td> <td>0.7</td> <td>max. 2.0</td> </tr> <tr> <td>Chloride Content Cl<sup>-</sup> %</td> <td>0.03</td> <td>max. 0.10</td> </tr> <tr> <td>Moisture Content %</td> <td>0.1</td> <td>max. 1.0</td> </tr> <tr> <td>Corrected Loss on Ignition %</td> <td>1.4</td> <td>max. 3.0</td> </tr> <tr> <td>Aluminium Oxide Al<sub>2</sub>O<sub>3</sub> %</td> <td>12.4</td> <td>to 1 d.p.</td> </tr> </tbody> </table>			Results	Product	EN Limit	Fineness m <sup>2</sup> /kg	509	min. 275	Magnesium Oxide MgO %	8	max. 18	Sulfate SO <sub>3</sub> %	0.1	max. 2.5	Sulfide S <sup>2-</sup> %	0.7	max. 2.0	Chloride Content Cl <sup>-</sup> %	0.03	max. 0.10	Moisture Content %	0.1	max. 1.0	Corrected Loss on Ignition %	1.4	max. 3.0	Aluminium Oxide Al <sub>2</sub> O <sub>3</sub> %	12.4	to 1 d.p.	<table border="1"> <thead> <tr> <th>Strength Class</th> <th>Not Less Than**</th> <th>Not More Than**</th> </tr> </thead> <tbody> <tr> <td>52.5L</td> <td>6</td> <td>32</td> </tr> <tr> <td>42.5L</td> <td>6</td> <td>64</td> </tr> <tr> <td>32.5L</td> <td>43</td> <td>79</td> </tr> </tbody> </table>		Strength Class	Not Less Than**	Not More Than**	52.5L	6	32	42.5L	6	64	32.5L	43	79
Results	Product	EN Limit																																									
Fineness m <sup>2</sup> /kg	509	min. 275																																									
Magnesium Oxide MgO %	8	max. 18																																									
Sulfate SO <sub>3</sub> %	0.1	max. 2.5																																									
Sulfide S <sup>2-</sup> %	0.7	max. 2.0																																									
Chloride Content Cl <sup>-</sup> %	0.03	max. 0.10																																									
Moisture Content %	0.1	max. 1.0																																									
Corrected Loss on Ignition %	1.4	max. 3.0																																									
Aluminium Oxide Al <sub>2</sub> O <sub>3</sub> %	12.4	to 1 d.p.																																									
Strength Class	Not Less Than**	Not More Than**																																									
52.5L	6	32																																									
42.5L	6	64																																									
32.5L	43	79																																									
Note: If the value of Al <sub>2</sub> O <sub>3</sub> is ≥ 14.5% the '+SR' restriction will be exceeded if the C <sub>3</sub> A of the CEM I is >10%.			Conformity Evaluation Period (if less than 6 months)																																								
Alkalis as Na <sub>2</sub> O equ. (acid soluble)			N/A																																								
<table border="1"> <tbody> <tr> <td>Guaranteed Alkali limit %</td> <td>≤ 1.0</td> </tr> <tr> <td>Certified Average Alkali ( Last 25 ) %</td> <td>0.59</td> </tr> <tr> <td>Declared Mean : Mean last 25 + ( SD last 25 x 1.64 ) %</td> <td>0.55</td> </tr> </tbody> </table>			Guaranteed Alkali limit %	≤ 1.0	Certified Average Alkali ( Last 25 ) %	0.59	Declared Mean : Mean last 25 + ( SD last 25 x 1.64 ) %	0.55	month(s)																																		
Guaranteed Alkali limit %	≤ 1.0																																										
Certified Average Alkali ( Last 25 ) %	0.59																																										
Declared Mean : Mean last 25 + ( SD last 25 x 1.64 ) %	0.55																																										
<b>COMBINATION OF 50% LABORATORY STOCK CEM I PORTLAND CEMENT AND 50% GGBS</b>			Combination Designation (Table 1 BS 8500-2:2015)																																								
<table border="1"> <tbody> <tr> <td>Initial Setting Time min</td> <td>270</td> <td>not &gt; than 2 x PC</td> </tr> <tr> <td rowspan="2">Activity Index %</td> <td>7 days</td> <td>60</td> </tr> <tr> <td>28 days</td> <td>90</td> </tr> </tbody> </table>			Initial Setting Time min	270	not > than 2 x PC	Activity Index %	7 days	60	28 days	90	<table border="1"> <tbody> <tr> <td>CIIA-S</td> <td>6</td> <td>20</td> </tr> <tr> <td>CIIB-S</td> <td>21</td> <td>35</td> </tr> <tr> <td>CIIIA</td> <td>36</td> <td>65</td> </tr> <tr> <td>CIIB</td> <td>66</td> <td>80</td> </tr> </tbody> </table>		CIIA-S	6	20	CIIB-S	21	35	CIIIA	36	65	CIIB	66	80																			
Initial Setting Time min	270	not > than 2 x PC																																									
Activity Index %	7 days	60																																									
	28 days	90																																									
CIIA-S	6	20																																									
CIIB-S	21	35																																									
CIIIA	36	65																																									
CIIB	66	80																																									
<b>LABORATORY STOCK CEM I PORTLAND CEMENT ONLY</b>			** % GGBS																																								
<i>The stock CEM I Portland cement used in these tests was supplied by CEMENTOS TUDELA VEGUIN, S.A and the following results were obtained from that sample</i>			<i>Results of tests in accordance with BS EN 196-1 for 50% GGBS in combination with 50% CEM I Portland cement shown above</i>																																								
<table border="1"> <tbody> <tr> <td>Initial Setting Time min</td> <td>205</td> </tr> <tr> <td rowspan="2">Compressive Strength N/mm<sup>2</sup></td> <td>7 days</td> <td>46.7</td> </tr> <tr> <td>28 days</td> <td>58.3</td> </tr> </tbody> </table>			Initial Setting Time min	205	Compressive Strength N/mm <sup>2</sup>	7 days	46.7	28 days	58.3	<table border="1"> <thead> <tr> <th>Age</th> <th>7 Days</th> <th>28 Days</th> </tr> </thead> <tbody> <tr> <td>Compressive Strength N/mm<sup>2</sup></td> <td>30.1</td> <td>52.1</td> </tr> </tbody> </table>		Age	7 Days	28 Days	Compressive Strength N/mm <sup>2</sup>	30.1	52.1																										
Initial Setting Time min	205																																										
Compressive Strength N/mm <sup>2</sup>	7 days	46.7																																									
	28 days	58.3																																									
Age	7 Days	28 Days																																									
Compressive Strength N/mm <sup>2</sup>	30.1	52.1																																									
The GGBS contained no additional materials other than those permitted. The above results and other tests demonstrate the conformity of the material sold during the month to the requirements of EN 15167-1:2006.			<i>The samples of LKAB Minerals GGBS and the CEM I Portland cement were bulk average monthly samples for the works specified</i>																																								
LKAB Minerals Ltd are acting as a dispatching centre in the distribution of the above GGBS and further details and certification are available on request																																											
			<b>0099/CPR/B34/0001</b>																																								

Signed: