



CONFORMITY CERTIFICATE						
Ground Granulated Blastfurnace Slag Produced at		Scunthorpe		Works		
Sample Period		January 2019				
Certificate of Conformity of GGBS to EN 15167-1:2006			Certificate of Conformity of Combinations of GGBS and CEM I Portland Cement to Annex A of BS 8500-2:2015			
Spot samples of GGBS were taken and tested to determine conformity to the autocontrol requirements of EN 15167-1:2006 "Ground granulated blastfurnace slag for use in concrete, mortar and grout" following the methods given in that standard. The values reported are mean values for the monthly production period.			Portland Cement Source:			
Scunthorpe GGBS Only			Lemona Bilbao			
For combinations of GGBS supplied from the above works with the above CEM I Portland cement the permitted proportions conforming to the requirements given in annex A of BS 8500-2:2015 are:						
Results		Product	EN Limit	Strength Class	Not Less Than**	Not More Than**
Fineness m ² /kg		503	min. 275	52.5L	6	33
Magnesium Oxide MgO %		8	max. 18	42.5L	6	62
Sulfate SO ₃ %		0.1	max. 2.5	32.5L	45	80
Sulfide S ²⁻ %		0.8	max. 2.0	Conformity Evaluation Period (if less than 6 months)	N/A	month(s)
Chloride Content Cl ⁻ %		0.01	max. 0.10	Combination Designation (Table 1 BS 8500-2:2015)		
Moisture Content %		0.1	max. 1.0	CIIA-S	6	20
Corrected Loss on Ignition %		0.9	max. 3.0	CIIB-S	21	35
Aluminium Oxide Al ₂ O ₃ %		13.0	to 1 d.p.	CIIIA	36	65
Note: If the value of Al ₂ O ₃ is ≥ 14.5% the '+SR' restriction will be exceeded if the C ₃ A of the CEM I is >10%.						
Alkalis as Na ₂ O equ. (acid soluble)						
Guaranteed Alkali limit %		≤ 1.0		CIIBB	66	80
Certified Average Alkali (Last 25) %		0.65		** % GGBS		
Declared Mean : Mean last 25 + (SD last 25 x 1.64) %		0.73		<i>Results of tests in accordance with BS EN 196-1 for 50% GGBS in combination with 50% CEM I Portland cement shown above</i>		
COMBINATION OF 50% LABORATORY STOCK CEM I PORTLAND CEMENT AND 50% GGBS						
Initial Setting Time min.		220	not > than 2 x PC	Age	7 Days	28 Days
Activity Index %		7 days: 68	min. 45	Compressive Strength N/mm ²	29.8	52.0
28 days: 90		min. 70				
LABORATORY STOCK CEM I PORTLAND CEMENT ONLY						
<i>The stock CEM I Portland cement used in these tests was supplied by Hanson Ribblesdale works and the following results were obtained from that sample</i>						
Initial Setting Time min		145		<i>The samples of LKAB Minerals GGBS and the CEM I Portland cement were bulk average monthly samples for the works specified</i>		
Compressive Strength N/mm ²		7 days: 44.0				
28 days: 55.6						
The GGBS contained no additional materials other than those permitted. The above results and other tests demonstrate the conformity of the material sold during the month to the requirements of EN 15167-1:2006					1333-CPR-00194	

Signed:

L Bontoft - Technical Manager GGBS